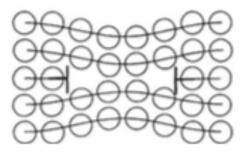
Partial Dislocations - II

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Intrinsic and Extrinsic Stacking Faults



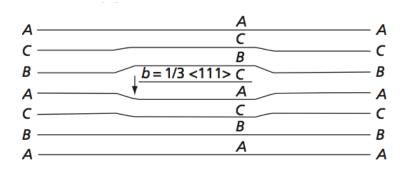
[Hull & Bacon]

| R - | В | R |
|-----|-----------------|---|
| • | A | • |
| Α. | | Α |
| C · | | C |
| В - | b = 1/3 <111> A | В |
| Α. | A | Α |
| · . | C | · |
| | В | |
| B. | | В |
| A · | | Α |

Intrinsic Stacking Fault

 $\dots \Delta\Delta\Delta\Delta\Delta\nabla\Delta\Delta\dots$

Negative Frank Dislocation
S-Frank partial dislocation:
S = single fault



Extrinsic Stacking Fault

 $\dots \wedge \wedge \wedge \wedge \nabla \nabla \wedge \wedge \wedge \dots$

Positive Frank Dislocation
D-Frank partial dislocation:
D = double fault

Remarks

The Burgers vector of Frank partials is:

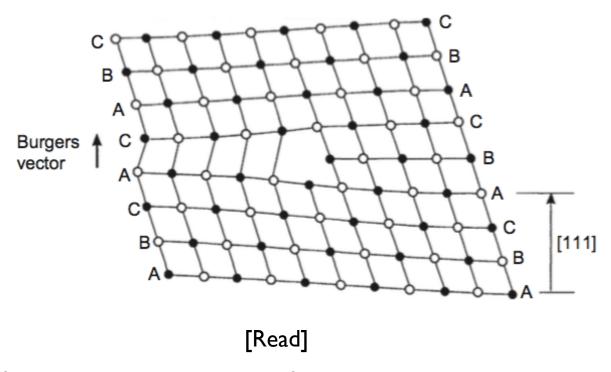
• **b** is normal to {III}
$$\vec{b} = \frac{1}{3}\langle 111 \rangle$$

- Frank partials are pure edge dislocations.
- Frank partials are sessile and can move only by climb
- Atoms are in wrong sequence in vicinity of stacking fault. There is a stacking fault energy (intrinsic or extrinsic).
- Stacking fault energy is only a local distortion of atomic layers. It is smaller than the grain boundary energy or surface energy.
- Stacking fault between Shockley partials is intrinsic SF.

Shockley Partial vs Frank Partial

- A partial dislocation whose Burger vector lies on the plane of the fault is called a *Shockley partial dislocation*.
- A partial dislocation whose Burgers vector is not parallel to the fault is called a Frank partial dislocation.
- Energy of a Shockley partial is approximately 1/3 of the energy of total dislocation.
- Energy of a Frank partial is 2/3 of the energy of total dislocation
- Shockley partials are glissile but Frank partials are sessile

Frank Partial Dislocations



The fault will be removed if the crystal above it is sheared such that:

$$C \rightarrow B$$
, $A \rightarrow C$, $B \rightarrow A$, etc.

This $\frac{1}{2}$ < I I2>displacement corresponds to the glide of a Shockley partial.

Removal of Frank Partials

To remve an intrinsic fault, one Shockley partial is required

 To remove an extrinsic fault, two Shockley partials are required.

$$\frac{1}{6}[\overline{1}2\overline{1}] + \frac{1}{6}[2\overline{1}\overline{1}] + \frac{1}{3}[111] \rightarrow \frac{1}{2}[110]$$

$$\alpha C + \alpha D + \alpha A \rightarrow BA$$

Twin

- Atoms move by less than a translational vector (< I lattice vector)
- We define twinning dislocation with the Burgers vector b*

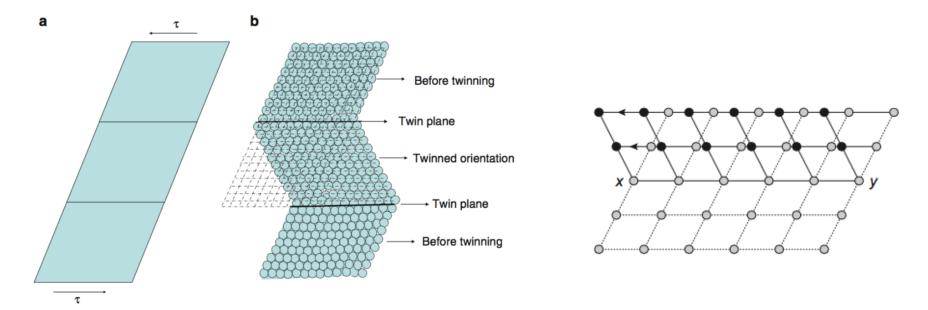
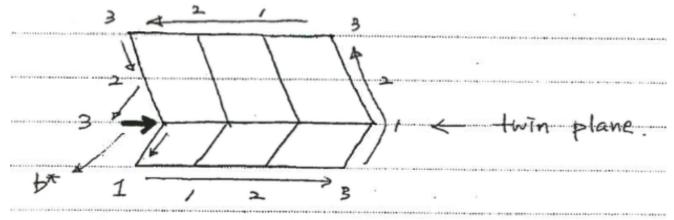


Fig. 3.10 Schematic illustration of a twinned region in the material: (a) before application of shear τ and (b) after twinning deformation. Note that the twinned region is a mirror image of the crystal part before twinning

Burgers Vector for Twinning

- To define b* for twin:
 - Start on twinning plane
 Twining plane divides the mirror-image into 2 parts
 - Make circuit of n step
 - Last step is parallel to the first step
 - b* lies in twining plane

 b*=translation needed on each plane to restore perfect crystal



Twin

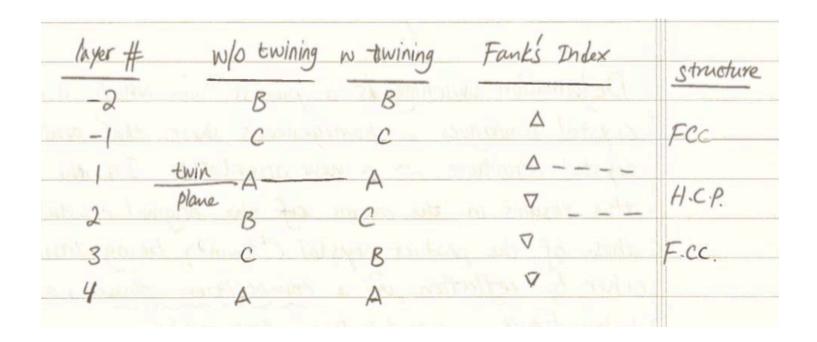
- Twin plane in fcc = {| | | | |}
- Twin direction in fcc = <112>

Twin is an imperfect dislocation

$$\vec{b}^* = \frac{a}{2}[\overline{1}\overline{1}2]$$

 Distance moved by each layer is proportional to distance from twin plane

Frank's Index for Twin



Single layer of atoms having hcp stacking

Energy of Twin

• $\gamma_{\rm E} \approx \gamma_I \approx 2\gamma_{\rm T}$

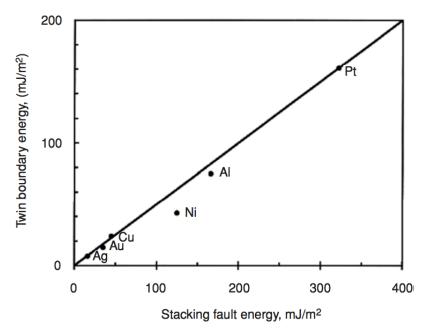


Figure 9.24. The relationship of stacking fault energy and twin boundary energy. The line represents $\gamma_{\text{stacking fault}} = 2\gamma_{\text{twin}}$.

Stacking Fault and Twinning

- The negative Frank partial has one late twin on tension side
- The positive Frank partial has a two layer twin on compression side

