

**Postgraduate Assignment (Semester 2, 2013)**

**Problem Description**

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A locking plier made of Aluminium alloy 2014-T6 is shown in Figure 1a. The drawing is in scale so that any dimension may be directly measured from the drawing. A bolt is being clamped between the jaws which require a clamping force ( $P$ ) of 4 kN applied at the position shown. The components are joined using aluminium pins of 8 mm in length which are under double shear. The lower jaw has a thickness of 5 mm.

**Questions**

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- What is the magnitude of the clamping force  $F$  required to fix the object at the position shown in Figure 1?
- From literature survey find the pertinent tensile mechanical properties of the material.
- What is the fracture toughness of the material?
- Do you consider the parts to be in plane stress/plane strain condition? Why?
- What is the factor of safety in each pin under the given load?
- Assuming existing edge cracks at sections a-a to d-d in Figure 2, discuss which crack(s) may propagate under the given load?
- Find the relevant expression for the stress intensity factor ( $K_I$ ) for the lower jaw with an existing crack at b-b. In doing so, you may consider the jaw in the failed plane as a plate subjected to simultaneous tensile force and bending moment.
- Determine the minimum critical crack length ( $a_{c1}$ ) that could lead to plastic collapse.
- Determine the minimum critical crack length ( $a_{c2}$ ) that could lead to elastic fracture.
- Determine the failure load for the crack-free jaw.
- For the crack-free jaw, what would be the factor of safety based on stress/load?
- Which failure occurs first: the crack or the failure in the pins?
- Why does a crack branch? Explain with the help of appropriate graphs.

**Finite Element Modelling**

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Imagine you are employed in the R&D section of a company that designs tools. Your role is to use ANSYS® to find the stress intensity factor (SIF) distribution in the lower jaw of the plier-wrench in the vicinity of an existing crack (at section b-b) to find critical points that need to be made thicker. You are allowed to make justifiable simplifications to the geometry of the part. Your engineering report should include:

- 1) Problem description
- 2) Any assumptions made
- 3) Modelled geometry
- 4) Meshed model
- 5) Stress Intensity plot
- 6)  $K_I$  screen (see the FEM presentation)
- 7) Your database file (Once you are done, go to File>Save as... and save everything).

**General Guidelines**

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- Use Distortion Energy failure theory (von Mises yield criterion) where required.
  - Please explain your assumptions/methods clearly!
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**Report submission**

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Please submit your reports through **Moodle** before **Friday 11pm** of the week indicated in the course outline.

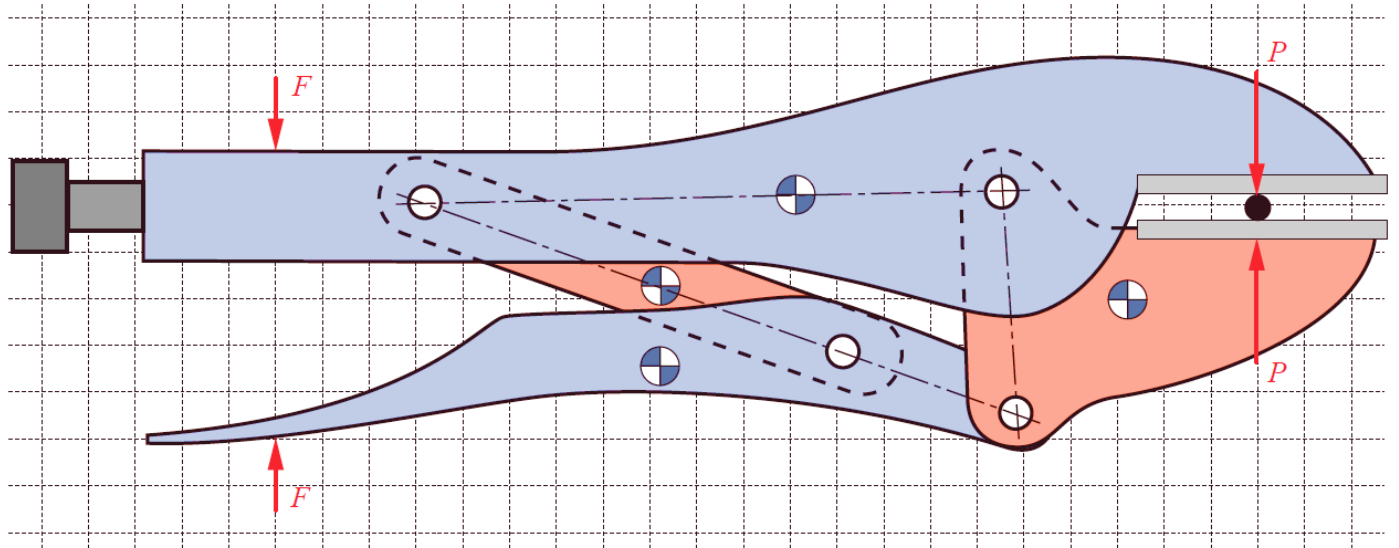


Figure 1 - Drawing of the Locking Plier - 0.5 cm grid

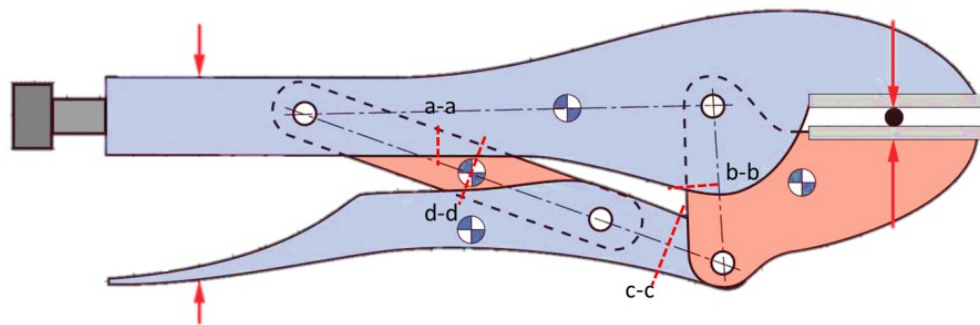


Figure 2 - Location of the edge cracks